



OPERATION & SERVICE MANUAL

Model: 142D1100-56 (6510-56)
65 Ton (59 Metric Ton)
Axle Jack
S/N 11612-1 and On

10/2018 – Rev. 01

REVISION
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This product can not be modified without the written approval of Tronair, Inc. Any modifications done without written approval voids all warranties and releases Tronair, Inc., its suppliers, distributors, employees, or financial institutions from any liability from consequences that may occur. Only Tronair OEM replacement parts shall be used.

1.0 PRODUCT INFORMATION

1.1 DESCRIPTION

65 Ton (59 Metric Ton) Axle Jack

1.2 MODEL & SERIAL NUMBER

Reference nameplate on unit

1.3 MANUFACTURER

Columbus**Jack**/Regent
1 Air Cargo Pkwy East
Swanton, Ohio 43558 USA

Telephone: 614.443.7492
Fax: 614.444.9337
E-mail: sales@columbusjack.com
Website: www.columbusjack.com

1.4 SPECIFICATIONS

Capacity 65 Ton (59 Metric Ton)
Minimum Height 10.32 in (26.2 cm)
Hydraulic Lift 10.69 in (27.2 cm)
Extension Screw 4.25 in (10.8 cm)
Maximum Height 25.26 in (64.2 cm)
Estimated Weight 175 lbs (79.4 kg)
Operating Pressure 8200 psi (565.4 bar)
Relief Valve Pressure 9020 psi (621.9 bar)
Reservoir Capacity 2 gal (3.8 l)
Air Requirements Pressure : 80 psi (7.6 bar) minimum
Flow: 40 Scfm minimum

2.0 SAFETY INFORMATION

2.1 USAGE AND SAFETY INFORMATION

To insure safe operations please read the following statements and understand their meaning. Also refer to your equipment manufacturer's manual for other important safety information. This manual contains safety precautions which are explained below. Please read carefully.



WARNING! — Warning is used to indicate the presence of a hazard that **can cause severe personal injury, death, or substantial property damage** if the warning notice is ignored.

CAUTION! — Caution is used to indicate the presence of a hazard that **will or can cause minor personal injury or property damage** if the caution notice is ignored.

2.2 PRODUCT SAFETY

Make sure all personnel involved with this jack read and understand these instructions before using.

WARNING!



The jack is designed to lift only vertical loads with a maximum weight of 65 ton (59 metric ton). Do not use jack for lifts exceeding the weight or design limits. Failure to comply can result in injury or death to personnel and/or severe damage to the jack and aircraft.

3.0 PREPARATION PRIOR TO FIRST USE

3.1 GENERAL INSPECTION

If the jack is crated, uncrate and remove shipping straps or packing material. Inspect for physical damage and missing parts.

3.2 SYSTEM BLEED PROCEDURE

Using hand pump or air pump cycle cylinder rams several times.

4.0 TRAINING

4.1 TRAINING REQUIREMENTS

The employer of the operator is responsible for providing a training program sufficient for the safe operation of the unit.

4.2 TRAINING PROGRAM

The employer provided operator training program should cover safety procedures concerning use of the unit in and around the intended aircraft at the intended aircraft servicing location.

4.3 OPERATOR TRAINING

The operator training should provide the required training for safe operation of the unit.

NOTE: Maintenance and Trouble Shooting are to be performed by a skilled and trained technician.

5.0 OPERATION

5.1 PRE-OPERATION PROCEDURE

1. Perform visual inspection, by checking for oil leakage.
2. Check for loose, damaged or missing parts.
3. Check oil level.

5.2 LIFTING PROCEDURE

1. Verify jack is located per airplane jacking procedures.
2. Raise extension screw to mate with airplane axle jacking point.
3. Close release valve.
4. Connect air supply.
5. Activate the air pump.



CAUTION!

With no load applied to the jack, it is normal for any stage to extend first. Once a load is applied to the jack, ensure that the first stage ram (larger) is fully extended first, before the second stage ram (smaller) begins to extend. Ensure that the second stage ram (smaller) is fully extended before the third stage ram (smallest) begins to extend. If the jack does not extend in this sequence, the jack should be disassembled to determine the cause of the excessive friction in the ram stages.

5.3 LOWERING PROCEDURE

1. Slowly open release valve to lower rams.
2. When airplane tires are on ground open release valve completely.
3. Activate the hand valve mounted on reservoir to fully retract rams.
4. When rams are fully lowered, release the hand valve.
5. Lower extension screw fully and disconnect the air supply.
6. Remove jack from under airplane.

5.4 RELIEF VALVE SETTING

1. Position jack under a jack tester. Fully extend the first and second stage rams and partially extend the third stage.
2. Remove pin.
3. Operate air pump and verify that relief valve is set at 68 – 71.5 tons. Increase pressure setting by using a screwdriver to adjust relief valve screw clockwise. To decrease pressure setting, adjust relief valve screw counterclockwise.



CAUTION!

Use care not to set valve more than 10% above rated capacity. DO NOT exceed 71.5 ton (64.9 metric ton).

4. Reinstall pin.

6.0 TROUBLE SHOOTING

If operational troubles are encountered, refer to the Trouble Shooting Chart which lists the most commonly occurring problems and gives information which will facilitate location of trouble source and determination of remedial action.

TROUBLE	PROBABLE CAUSE	REMEDY
Rams fail to lift when pump is operated or jack fails to lift rated load	Incorrect setting of relief valve	Adjust setscrew clockwise to increase system relief pressure
	Low fluid level	Fill to correct fluid level
	Defective outlet check valves	Remove pump assemblies. Remove and inspect spring and steel ball and replace if necessary
	Worn plunger o-ring or back-up ring	Remove cotter pin, pins and fulcrum. Remove and inspect o-rings and backup rings and replace if necessary
	Defective inlet check valve	Remove pump assembly. Remove cotter pin, pins, fulcrum, plug and cotter pin. Turn pump base upside-down and remove steel ball. Inspect cotter pin and steel ball and replace if necessary
	Valve body partially open	Using slotted pump handle, adjust valve body clockwise until tight
Rams will not fully elevate	Low fluid level	Inspect and fill to correct level
	Defective ram o-rings or back-up rings	Remove first, second and third stage rams. Remove and inspect o-rings and backup rings and replace if necessary
	Valve body partially open	Using slotted pump handle, adjust valve body clockwise until tight
Rams will not support load	Oil leaks at rams.	Remove first, second and third stage rams. Remove and inspect o-rings and backup rings and replace if necessary
	Defective pump assembly o-rings	Remove pump assemblies. Remove and inspect hand pump piston o-rings and replace if necessary
	Defective outlet check valve	Remove and inspect spring and steel ball. Replace if necessary
	Loose pump assembly	Tighten socket head screw
Rams rise and fall with each stroke	Valve body partially open	Using slotted pump handle, adjust valve body clockwise until tight
	Incorrect setting of relief valve	Adjust setscrew clockwise to increase system relief pressure
	Defective outlet check valve	Remove pump assemblies. Remove and inspect spring and steel ball. Replace if necessary
Pumps inoperative or difficult to operate	Vacuum created in reservoir due to clogged muffler	Clean muffler
	Obstructed pump passage	Remove pump assemblies. Completely disassemble pumps and blow compressed air into passages to free obstruction
Pistons will not lower	Obstructed pump passage	Remove pump assemblies. Completely disassemble pumps and blow compressed air into passages to free obstruction

7.0 MAINTENANCE

7.1 SHOP AIDS AVAILABLE

Contact Columbus**JACK**/Regent Sales for any shop aids

7.2 OVERHAUL KITS AVAILABLE

Soft Kit 120A1678
Repair Kit 120A1679

8.0 PROVISION OF SPARES

8.1 SOURCE OF SPARE PARTS

Spare parts may be obtained from the manufacturer:

Columbus**Jack**/Regent
1 Air Cargo Pkwy East
Swanton, Ohio 43558 USA

Telephone: 614.443.7492
Fax: 614.444.9337
E-mail: sales@columbusjack.com
Website: www.columbusjack.com

8.2 RECOMMENDED SPARE PARTS LISTS

Reference the following page(s) for Replacement Parts and Kits available.

9.0 IN SERVICE SUPPORT

Contact Columbus Jack. for technical services and information. See Section 1.3 – Manufacturer.

10.0 GUARANTEES/LIMITATION OF LIABILITY

1. ColumbusJACK Corporation, (Seller) warrants each new product of its manufacture to be free from defects in material or workmanship, under proper, reasonable and normal use and service, and for a period of twelve (12) months after date of shipment from Seller's Swanton, OH. USA facility.
2. Where Buyer claims an alleged defect in material or workmanship and so advises Seller in writing within ten (10) days after discovery thereof, then and in such event, Buyer shall return said equipment, transportation prepaid, to the Seller, provided such return is timely and within twelve (12) months form date of original shipment. This warranty and liability of the Seller is expressly limited solely to replacement of repair of defective parts or goods, and return at Buyer's expense to Seller after find by Seller the product was defective prior to original shipment or, at the option of Seller, to making refund to Buyer of the purchase price for said product.
3. It is further expressly understood and agreed that:
 - a. THERE IS NO WARRANTY, representation of condition OF ANY KIND, express or implied, (INCLUDING NO WARRANTY OF MERCHANT-ABILITY OR OF FITNESS) EXCEPT THAT THE MATERIAL SHALL BE OF THE QUALITY SPECIFIED HEREIN, and none shall be implied by law. Except as otherwise provided herein, quality shall be in accordance with seller's specifications. Final determination of the material for the use contemplated by Buyer is the sole responsibility of Buyer and Seller shall have no responsibility in connection with such suitability, and
 - b. The Buyer's sole and exclusive remedy shall be repair or replacement of defective parts by the Seller. Should the goods, in the judgment of Seller, preclude the remedying of the warranted defects by repair or replacement, the buyer's sole and exclusive remedy shall be the refund of the purchase price, and
 - c. Seller shall not be liable for prospective profits or special, indirect or consequential damages, nor shall any recovery of any kind against Seller be greater in amount than the purchase price of the specific material sold and causing the alleged loss, damage or injury. Buyer assumes all risk and liability for loss, damage or injury to persons or property of Buyer or others arising out of use or possession of any product or part sold hereunder, and
 - d. The Seller shall in no way be deemed or held to be obligated, liable or accountable upon or for any guarantees or warranties, express or implied, or created by statute or by operation of law or otherwise, in any manner of form beyond its express agreement above set forth, and
 - e. No warranty herein shall apply to any product which shall have been repaired or altered, unless such alteration or repair has been made by Seller or where, after return to and inspection by Seller, the product is found by Seller to have been subject to misuse, negligence or accident, and
 - f. No warranty of any nature is made by Seller as to any component forming a part of the product sold and Buyer shall receive only such warranties offered by such other manufacturer pertinent to such component, and
 - g. Seller does not assume nor does Seller authorize any other person to assume for it any other liability or make any warranty in connection with the sale of its products.

The obligations of ColumbusJACK expressly stated herein are in lieu of all other warranties or conditions expressed or implied. **Any unauthorized modification of the ColumbusJACK products or use of the ColumbusJACK products in violations of cautions and warnings in any manual (including updates) or safety bulletins published or delivered by ColumbusJACK will immediately void any warranty, express or implied and ColumbusJACK disclaims any and all liability for injury (WITHOUT LIMITATION and including DEATH), loss or damage arising from or relating to such misuse.**

11.0 APPENDICES

APPENDIX I Routine Jack Maintenance Bulletins

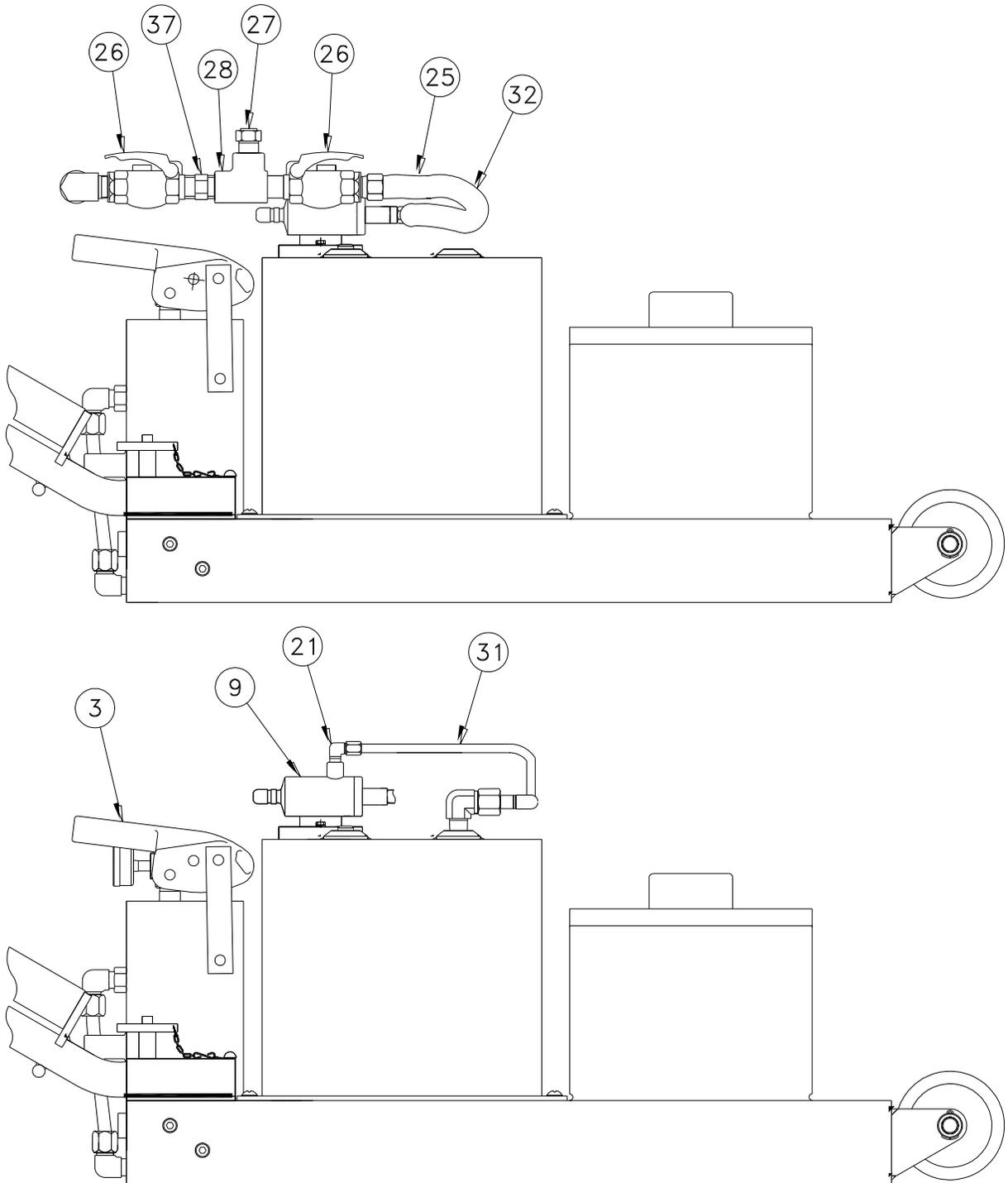
Parts List

When ordering replacement parts/kits, please specify model, serial number and color of your unit.

Item	Part Number	Description	Qty
1	142D1200	Lift Assembly	1
2	142D1800	Reservoir	1
4	875C1102	Towbar	1
5	469B1211	Pump Handle	1
6	875B1105	Wheel	1
7	875A1103	Axle	1
8	160B609	Plate, Operating Instructions	1
10	450A5960	Muffler	1
11	611-11111	O-Ring	1
12	377-20180-S	Socket Head Cap Screw	2
13	316-12040	Pan Head Screw	4
14	322-03320	Cotter Pin	2
15	345-11032-T	Flat Washer	4
16	346-10016-IT	Lockwasher	4
17	323-14110	Quick Release Pin	2
18	1504-5	Chain Assembly	2
19	450A6994	Drive Screw	2
20	484-00404	Female Pipe Elbow	1
23	466-10606	Swivel Nut Elbow	2
24	450A5963	Female Connector	1
29	488-00006	Pipe Plug	1
36	485-00404	Street Elbow	2
49	372-10060	Hex Head Cap Screw	2
50	346-10010	Lockwasher	2
51	485-40404	Male Run Tee	1
53	456-10606	Male Elbow	1

Parts List

When ordering replacement parts/kits, please specify model, serial number and color of your unit.



NOTE: SOME ITEMS REMOVED FOR CLARITY



Model: 142D1100-56
65 Ton (59 Metric Ton) Axle Jack
S/N 11612-1 and On

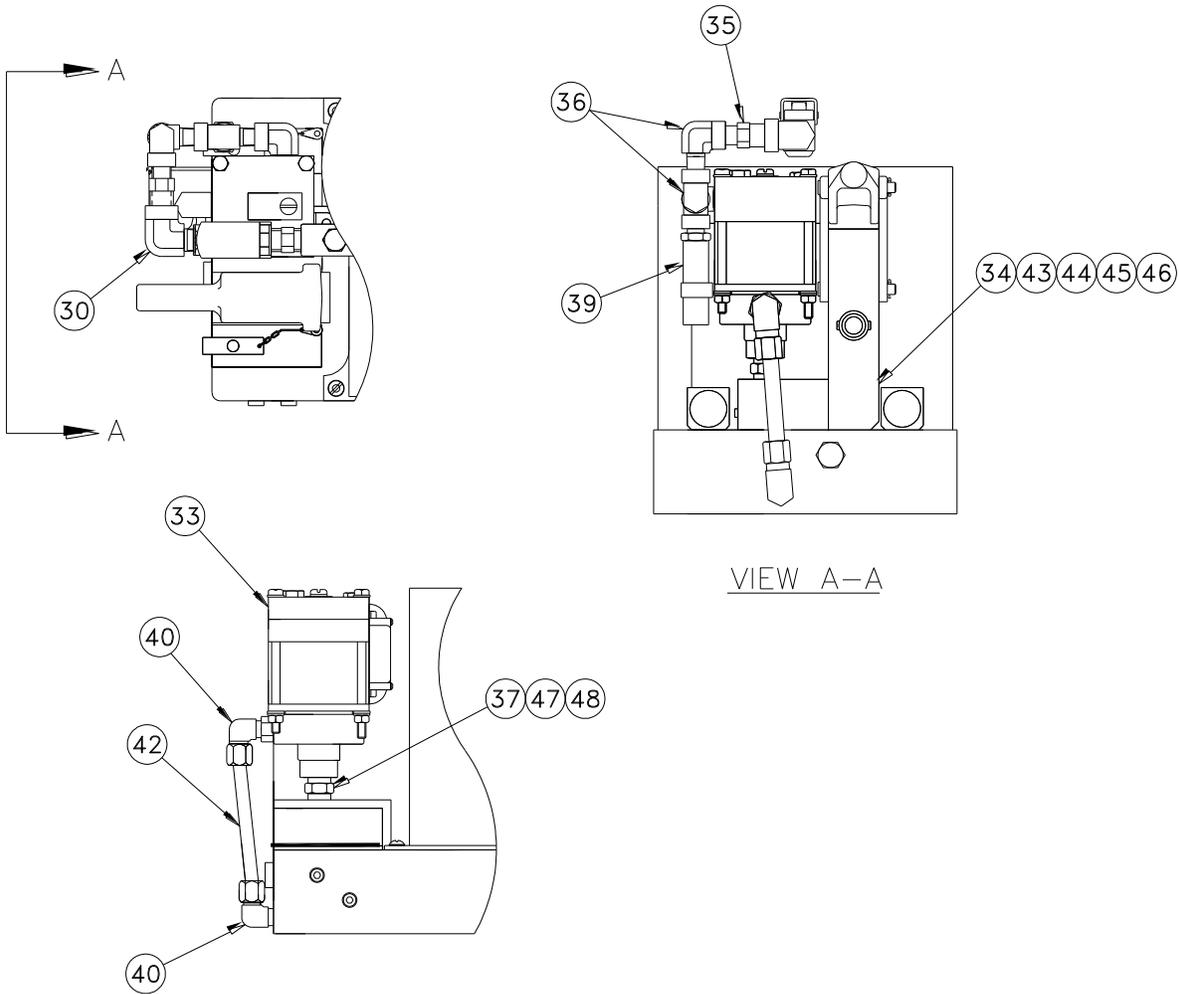
Parts List

When ordering replacement parts/kits, please specify model, serial number and color of your unit.

Item	Part Number	Description	Qty
3	566-02	Pump Assembly	1
9	SC-284	Vacuum Pump	1
21	456-10602-A	Male Elbow	1
25	450A5962	Male Connector	1
26	450A3202	Valve	2
27	485-50604	Pipe Thread Reducer	1
28	485-40606	Male Run Tee	1
31	SST-13849	Tube, Stainless	AR
32	450A5961	Hose	AR
37	483-10606	Pipe Nipple	1

Parts List

When ordering replacement parts/kits, please specify model, serial number and color of your unit.

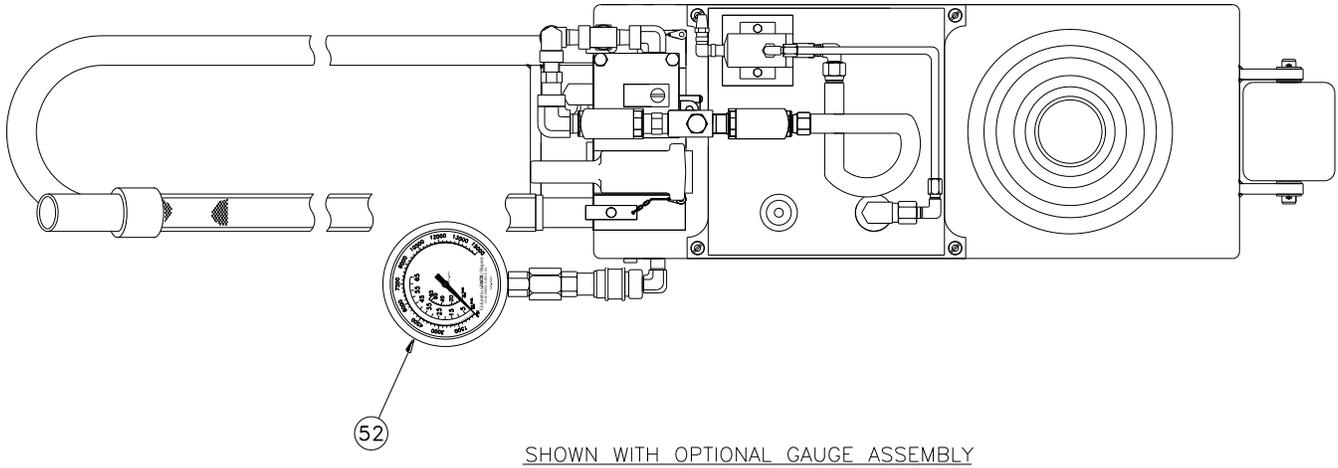


NOTE: SOME ITEMS REMOVED FOR CLARITY

Item	Part Number	Description	Qty
30	485-00606	Street Elbow	1
33	450A3344	Hydraulic Pump	1
34	450B1814-1	Manifold	1
35	483-10604	Pipe Nipple	1
36	485-00404	Street Elbow	1
37	483-10606	Pipe Nipple	1
39	450A5663	Safety Valve	1
40	456-10404-A	Male Elbow	1
42	SST-8000	Tube, Stainless	AR
43	377-20120	Socket Head Cap Screw	2
44	488-00002	Pipe Plug	1
45	488-00004	Pipe Plug	1
46	611-11311	O-Ring	2
47	50B7767	Spring	1
48	53A22044	Screen	1

Parts List

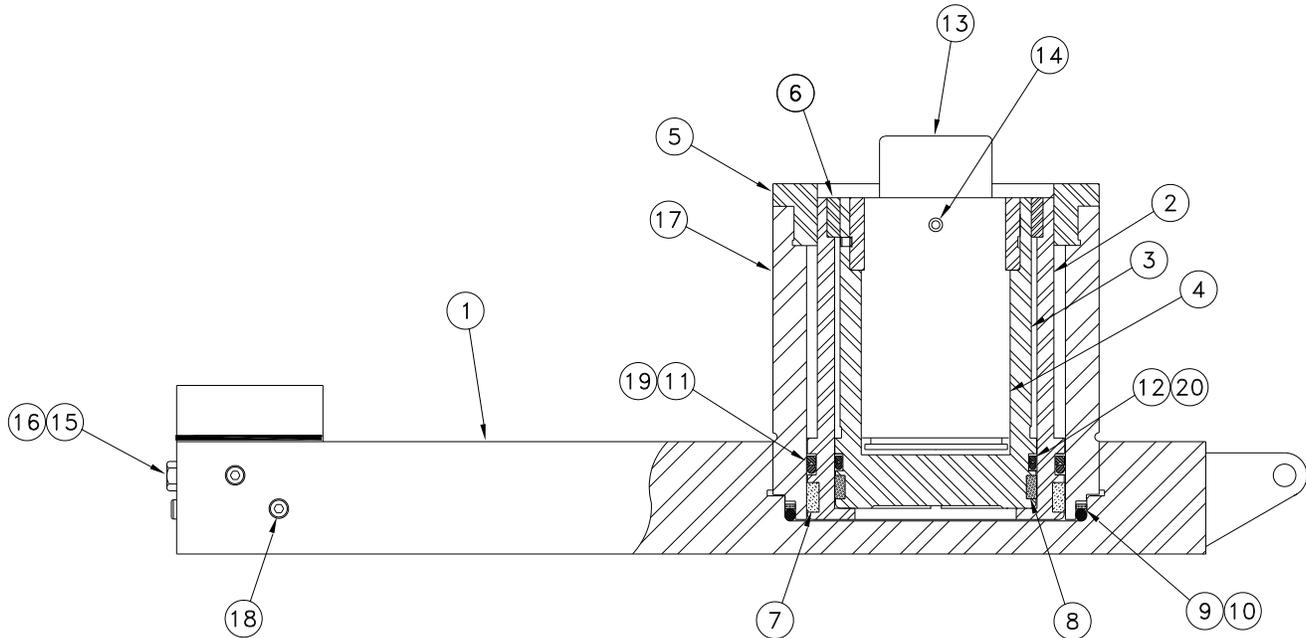
When ordering replacement parts/kits, please specify model, serial number and color of your unit.



Item	Part Number	Description	Qty
52	142-3000	Gauge Kit, (Optional)	1

Parts List

When ordering replacement parts/kits, please specify model, serial number and color of your unit.

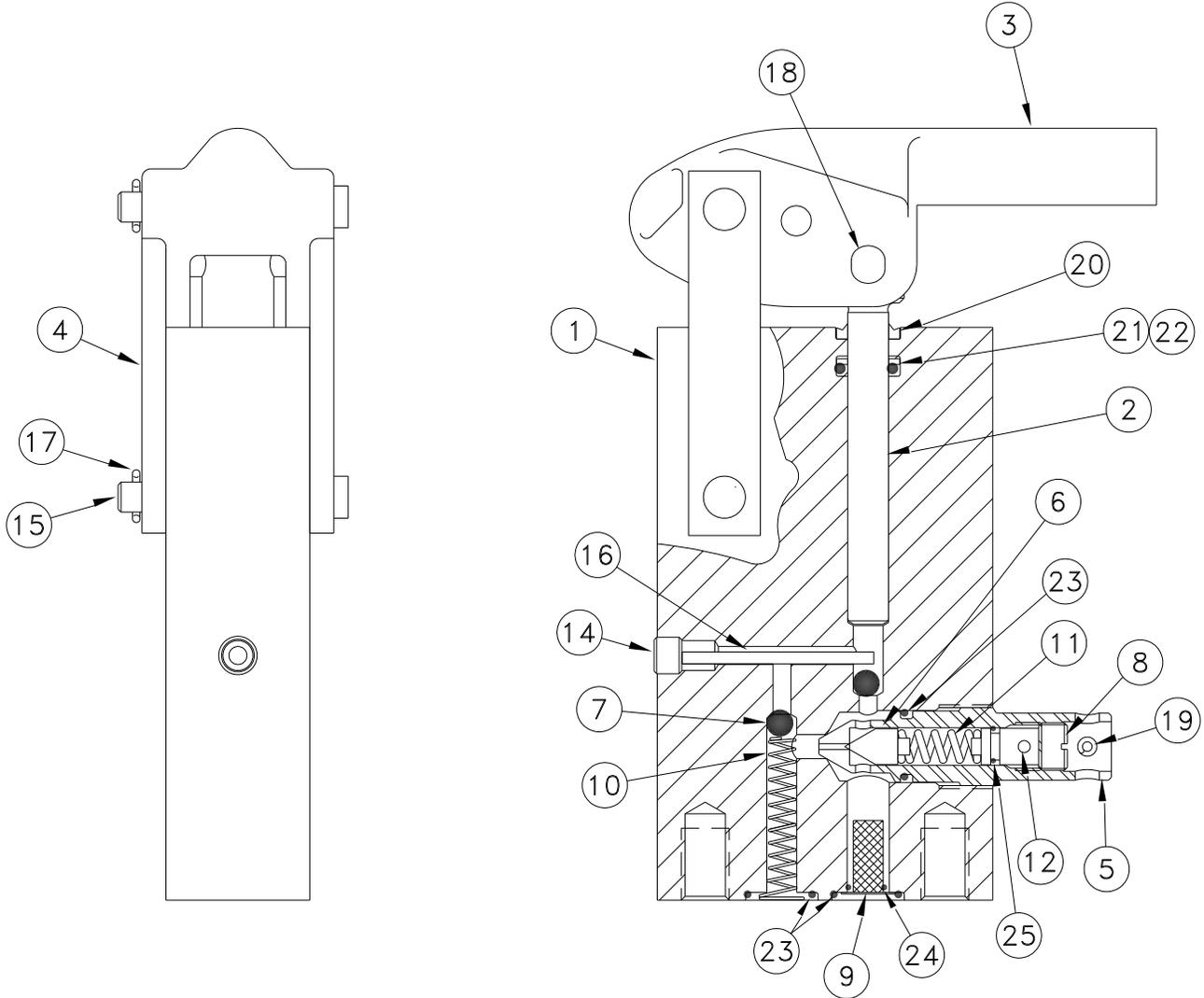


Item	Part Number	Description	Qty
	142C1200	Lift Assembly ; consists of:	
1	142D1201	Base Weldment	1
2	142D2022	Ram, First Stage	1
3	142D1021	Ram Assembly, Second Stage	1
	142D1021-1	Ram, Second Stage	1
	349B1080	Nut, Extension Screw	1
	311-12042	Set Screw	1
4	349B1081	Extension Screw	1
5	349C3018	Bearing	1
6	349C2019	Bearing	1
7	450A3455	Wear Band	1
8	450A3456	Wear Band	1
9	450A3446	O-Ring	1
10	450A3447	Backup Ring	1
11	611-43143	O-Ring	1
12	611-34634	O-Ring	1
13	56B6129	Socket	1
14	311-12042	Set Screw	1
15	450A7020	Plug & Bleeder	1
16	611-01301	O-Ring	1
17	142C1202	Cylinder	1
18	488-00004	Pipe Plug	3
19	512C1100-8	Backup Ring	1
20	512C1100-7	Backup Ring	1

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Parts List

When ordering replacement parts/kits, please specify model, serial number and color of your unit.



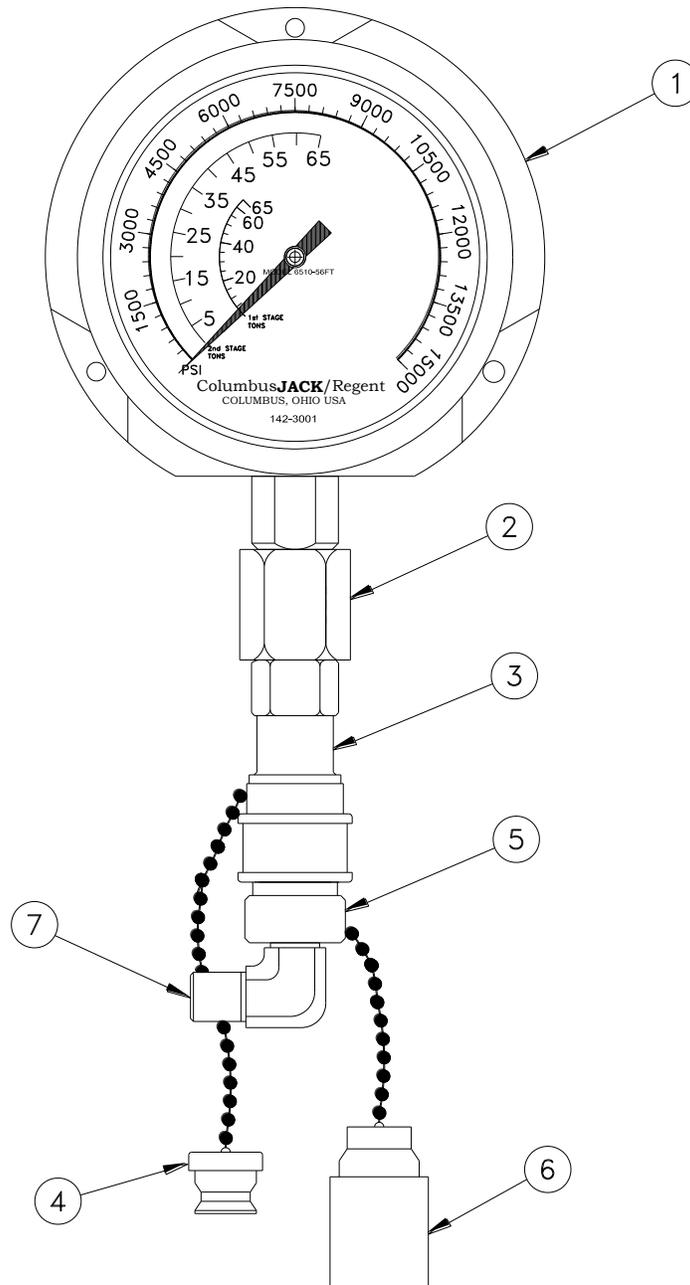
Parts List

When ordering replacement parts/kits, please specify model, serial number and color of your unit.

Item	Part Number	Description	Qty
	566-02	Pump Assembly ; consists of:	
1	30-182	Base, Pump	1
2	70-88	Plunger	1
3	230-23	Fulcrum	1
4	220-19	Link	2
5	20-118	Body, Valve	1
6	20-2-23	Needle	1
7	216-1-18	Ball	2
8	20-2-51	Set Screw, Relief Valve	1
9	250A024-1	Filter Screen	1
10	240-14	Spring	1
11	240-9-01	Spring	1
12	566-01-19	Rubber Plug	1
14	488-00002	Pipe Plug	1
15	321-14690	Clevis Pin	2
16	570-010	Pin	1
17	322-03160	Cotter Pin	3
18	321-14490	Clevis Pin	1
19	325-12080	Spring Pin	1
20	566-02-10	Wiper	1
21	618-10091	Backup Ring	1
22	611-11111	O-Ring	1
23	611-11311	O-Ring	3
24	611-01201	O-Ring	1
25	611-01001	O-Ring	1

Parts List

When ordering replacement parts/kits, please specify model, serial number and color of your unit.



Item	Part Number	Description	Qty
	142-3000	Gauge Kit (Optional); consists of:	
1	142-3001	Gauge Face Assembly	1
2	485-20804	Expander	1
3	450A5617	Quick Disconnect Socket	1
4	450A6514	Dust Plug	1
5	450A6513	Quick Disconnect Plug	1
6	450A5823	Plug Dust Cap	1
7	483-00404	Male Pipe Elbow	1



APPENDIX I

Routine Jack Maintenance Bulletins



Routine Jack Maintenance Bulletin

TO PROVIDE COMPLETE INFORMATION ON SERVICING
ColumbusJACK/REGENT QUALITY GROUND HANDLING EQUIPMENT

BULLETIN RJM 102 – PROCEDURE FOR WINTERIZATION OF HYDRAULIC AIRCRAFT JACKS

The following procedures should be utilized for optimum operational characteristics when using jacks at various temperature extremes:

1. Above 0°F (-18°C) Use MIL-PRF-5606, or equal, with no further additive required.
2. At 0° to -20°F (-18°C to 29°C) Use a mixture of 75% MIL-PRF-5606, or equal, and 25% kerosene.
3. Below -20°F (-29°C) Use a mixture of 50% MIL-PRF-5606, or equal, and 50% kerosene.

Due to most company, safety, or union regulations which restrict employees from working out-of-doors below -30°F (-34°C), there is a lack of experience beyond this point. It is permissible, however, to increase the percentage of kerosene up to 100%. As the ambient temperature increases, MIL-PRF-5606, should be added back to the system in the appropriate mixture.

The air supply should be clean and dry. At -30°F (-34°C), the air pump will start to react sluggishly and continue to operate less efficiently as the temperature decreases when a normal air supply is used. The problem can be eliminated by using a dry nitrogen source of sufficient capacity.

To ease the operation of the locknut(s) and screw extension, use "Never Freeze" by Snap-On, or equal, and apply liberally to the thread surfaces.



Routine Jack Maintenance Bulletin

TO PROVIDE COMPLETE INFORMATION ON SERVICING
ColumbusJACK/REGENT QUALITY GROUND HANDLING EQUIPMENT

BULLETIN RJM 116 –SCREW EXTENSION USAGE

When using a jack that has a screw extension, it is advisable that the screw extension be extended as far as possible, and still has the jack roll under the jacking point. If the screw extension is not properly extended, the aircraft may not be able to be raised to the desired height.

A periodic check should be made to the screw extension to ensure that the stop is operating properly to prevent over-extension. To do this, rotate the screw extension counterclockwise until it stops rotating. **DO NOT FORCE THE SCREW EXTENSION BEYOND THIS POINT.** If the screw extension does not stop rotating, remove it and repair the stop. **DO NOT USE WITHOUT THE SCREW EXTENSION STOP WORKING PROPERLY, AS THE JACK COULD FAIL WITH AN OVER-EXTENDED SCREW EXTENSION.**

BULLETIN RJM 147 – RECOMMENDED ANNUAL JACK CERTIFICATION PROCEDURE

The following Recommended Annual Jack Certification Procedure is provided as a guide to insure that hydraulic aircraft jacks are always certified for operation. An annual time interval is a general recommendation only. The actual interval used should include factors for the climatic conditions in which the equipment is stored and the frequency of equipment use. Recommendations for Suggested Preventative Maintenance can be found in RJM 170.

1. With no external load applied to the jack, fully close release valve and fully extend ram(s) to verify function and the absence of external hydraulic leakage.



WARNING!

DO NOT APPLY PRESSURE AGAINST INTERNAL RAM STOP(S).

2. Open release valve and verify ram(s) retract fully.
3. Position jack under jack tester.

NOTE: For tripod jacks, all leg extensions should be installed on the jack.

4. Close release valve, and extend ram(s) until cup adapter contacts jack tester. Make sure that the ram of a single stage jack is partially extended and that the smaller ram of a multi-stage jack is partially extended.
5. Pressurize the jack against the jack tester. Using a calibrated pressure gauge on either the jack or the jack tester, monitor the pressure until the capacity (operating pressure) of the jack is reached.
6. With the jack pressurized against the jack tester, hold in this position for 3 minutes. Verify that the jack pressure has not decreased, indicating internal leakage.
7. Open the release valve to relieve jack pressure against the jack tester.
8. Set the safety relief valve per jack operation and maintenance manual.

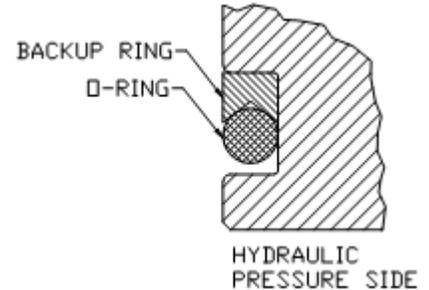
BULLETIN RJM 149 – TEFLON BACKUP RING INSTALLATION PROCEDURE

When installing new Teflon backup rings on a ram or piston of any jack model, the following procedure should be observed to ensure correct installation of the ring. When installing a new backup ring, the corresponding o-ring should always be replaced also.

1. Cut existing o-ring and Teflon backup ring.
2. Clean and visually inspect the groove in the ram or piston for any nicks, scratches or score marks, which could cut the o-ring and backup ring during installation.
3. Check to ensure backup ring is clean and not damaged.
4. Set backup ring on a flat metal surface.
5. Using a propane torch, heat backup ring in a circular motion until backup ring is equally softened and pliable or flexible.
6. Carefully pick-up the HOT Teflon backup ring off the HOT metal plate and stretch the ring enough to fit over the end of the ram (piston).

NOTE: Make sure the "V" cup portion of the backup ring will face the o-ring. (see figure)

7. If backup ring does not return to size after cooling, re-heat backup ring while on the part, and cool quickly with a cold, wet towel or rag.
8. Check to ensure o-ring is clean and not damaged.
9. Carefully stretch o-ring over the end of the ram (piston). Ensure that the o-ring and the "V" cup of the backup ring are facing each other. (See figure)





Routine Jack Maintenance Bulletin

TO PROVIDE COMPLETE INFORMATION ON SERVICING
ColumbusJACK/REGENT QUALITY GROUND HANDLING EQUIPMENT

BULLETIN RJM 170 – SUGGESTED PREVENTATIVE MAINTENANCE FOR JACKS

The following Preventative Maintenance Schedule is provided as a guide to insure that hydraulic aircraft jacks are always ready for operation. The time intervals listed are a general recommendation only. The actual interval used should include factors for the climatic conditions in which the equipment is stored and the frequency of equipment use.

Prior to Operation

1. Inspect for damaged or missing components.
2. Inspect for oil leakage and proper fluid level.
3. Inspect screw extension for mechanical stop.
4. Inspect all snap rings for engagement into grooves.
5. Inspect jack adapter for damage.

Every 6 Months

1. Inspect for worn snap ring grooves.
2. Change hydraulic filters if applicable.
3. If jack has not been used regularly, cycle jack without load.
4. Grease all lube fittings with a general purpose grease.
5. Wipe down ram(s) and screw extension with hydraulic oil.

Every 12 Months

1. Calibrate pressure gauge if applicable per RJM 173.
1. Perform "Recommended Annual Jack Certification Procedure" per RJM 147.



Routine Jack Maintenance Bulletin

TO PROVIDE COMPLETE INFORMATION ON SERVICING
ColumbusJACK/REGENT QUALITY GROUND HANDLING EQUIPMENT

BULLETIN RJM 171 – RECOMMENDED HYDRAULIC OILS

The following hydraulic oils are recommended for use in all ColumbusJACK/Regent products, though any oil compatible with Buna-N seals may be used. Proper oil level should be .5 to 1 inch below the fill port when all rams are collapsed.

Exxon/Mobil Aero HF (MIL-PRF-5606)
Exxon/Mobil DTE-11, -15
NATO Code No. H-538 (MIL-PRF-87257)
Phillips 66 X/C 5606
Royco 783 (Anderol) (MIL-PRF-6083)
Royco 782 (Anderol) (MIL-PRF-83282)
Shell Tellus 10, 15
Shell Aerofluid 31 (MIL-PRF-83282)
Shell Aerofluid 41 (MIL-PRF-5606)
Texaco Regal Oil R & O (32, 46, 100, 150, 220, 320, 460)



Routine Jack Maintenance Bulletin

TO PROVIDE COMPLETE INFORMATION ON SERVICING
ColumbusJACK/REGENT QUALITY GROUND HANDLING EQUIPMENT

BULLETIN RJM 173 – PRESSURE/LOAD GAUGE INFORMATION AND CALIBRATION PROCEDURE

Pressure/Load Gauges are provided on equipment as requested by the customer to give an approximate indication of the load being applied to the unit. All gauges are calibrated at the factory and each gauge includes a special dual-scale face that has been designed and calibrated for the specific unit application. The gauge face indicates both the internal cylinder pressure and the approximate corresponding load in U.S. tons and/or pounds. When multiple stage cylinders are being used, a separate load scale for each stage is provided on the face.

Gauge calibration requirements will vary depending upon the type of unit and the frequency and conditions of operation. In general, axle jack gauges should be calibrated every 6 months, tripod jack gauges should be calibrated every 12 months and testers should be calibrated every 6 months. A recommended gauge calibration procedure is as follows:

1. Remove the gauge from the unit and visually inspect it for any damage.
2. Install the gauge with a master gauge and pumping unit, Model 7172-010 or equivalent.
3. Using the outer pressure scale on the unit gauge, calibrate the gauge as required against the master gauge. NOTE: All gauges supplied have an accuracy of 0.5% of the full scale rating of the gauge (Grade 2A, ANSI B40).
4. Install the gauge on the unit.
5. Cycle the cylinder several times to bleed any entrapped air which may have entered the hydraulic system during gauge removal and installation.
6. The unit is now ready for operation.

BULLETIN RJM 207 – PROCEDURE FOR ADJUSTING 566 PUMP STYLE RELIEF VALVES

It is imperative that safety relief valves on all jacks always be set between rated capacity, and rated capacity plus 10% maximum. The following procedure describes how to adjust 566 pump style relief valves.

1. Position jack under tester.
2. Fully close release valve.
3. Extend cylinder ram(s):
 - a. On single stage jacks, extend the ram approximately half way.
 - b. On multiple stage jacks, extend all rams until the smallest ram is extended approximately half way.
4. Remove spring pin on release valve cartridge.
5. Using smooth, uniform pump handle strokes, manually pressurize the cylinder while monitoring either jack load gauge or load gauge on tester.
6. Pump handle shall "drop" or "go soft" at an indicated load between rated load and rated load plus 10% (ex: 50 ton jack should be between 50 and 55 tons).
7. If safety relief valve is set too high, release pressure and rotate adjusting screw counterclockwise.
8. If safety relief valve is set too low, release pressure and rotate adjusting screw clockwise.
9. Repeat steps until valve is adjusted in range.
10. Open release valve and lower ram(s) completely.
11. Re-install spring pin. Jack is now ready for service.

